



Sanitary check valves



Sanitary
flow
equipment

Sanitary Check Valves

The solution to prevent reverse flow.

DESCRIPTION

VR is a fully drainable sanitary in-line spring assisted check valve, which allows the flow into one direction only, preventing reverse flow and assuring process integrity. Versions suitable for horizontal or vertical installation. All Pharmaceutical Certificates are available.

STANDARD DESIGN

The valve body is machined from solid round bar in stainless steel AISI 316L. It is made in two pieces assembled together with a standard clamp ring. The valve can be easily and quickly dismantled and reassembled without any tool. A disc, sealed with two O-rings, guides the spring loaded shutter in the valve body seat.

HOW IT WORKS

The fluid pressure opens the valve. When the inlet pressure, generated by the fluid, exceeds the load of the spring then the shutter lifts and the valve opens. When the differential pressure across the valve drops the shutter returns to his seat and the valve is closing.



Type VRN-VRH

The valve body is made in two pieces machined from solid round bar in stainless steel AISI 316L, assembled together with a standard clamp ring and can be easily and quickly dismantled and reassembled without any tools. A disc, sealed between two o-rings, guides the spring loaded shutter in the valve body seat. Suitable for horizontal or vertical installation, both fully drainable.

PRODUCT SPECIFICATIONS

VRN	Vertical installation
VRH	Horizontal installation
Sizes	1/2", 3/4", 1", 1 1/2", 2", 2 1/2", 3"
Standard opening pressure	0,03 barg ÷ 0,09 barg
Maximum working pressure	6 barg
Connections	Clamp ASME-BPE or weld ends longer extensions also available

NOTE - pressure rating may exceed that of clamp connections

Maximum allowable temperature with:

- EPDM seals 135°C
- FKM and Silicone seals 150°C

NOTE – the applied o-rings seals may have a different design temperature the weakest part in the assembled product set the final, permitted design temperature limits

Surface finish

- Internal 0,5 microns Ra
- External 0,8 microns Ra
- Optional Electropolished finish or cleaned for oxygen service according to ASTM G93-88 and CGA G4.1

MATERIAL

Inlet valve body	AISI 316L stainless steel
outlet valve body	AISI 316L stainless steel
guide plate	AISI 316L stainless steel
shutter	TFM
spring	AISI 316L stainless steel
clamp	AISI 304 stainless steel
body seals	SILICONE (other materials on request)

MARKING

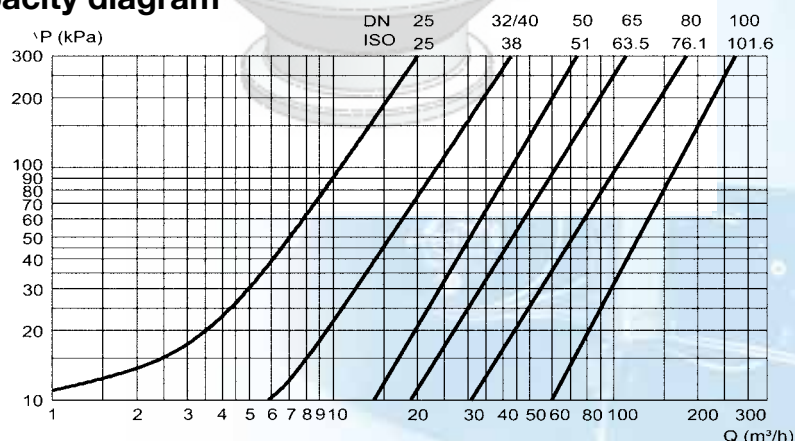
To guarantee full traceability, following information will permanently be marked on the valve body:

- brand name (identif. constructor)
- material grade
- indication of the flow direction
- heat number or lot number

CAUTION

When welding valves in-line care should be taken to protect internal seals. We recommend that valves are disassembled prior to welding.

Pressure drop/capacity diagram



For the diagram the following medium applies: Water (20°C)

Type VRO

NON RETURN VALVE, SPRING OPERATED, BIO

The sanitary spring operated non return valve BIO is constructed from forged stainless steel AISI 316L in 2 pieces assembled by bolts. The guide plate is machined in the top body parts and the sealing is guaranteed by one o-ring only (unique o-ring seal design minimizes bacteria traps). Can be used in horizontal and vertical position (fully drainable in vertical position).

PRODUCT SPECIFICATIONS

Sizes	1/2", 3/4", 1", 1 1/2", 2", 2 1/2", 3", 4", 6"
Connections	Clamp ASME-BPE or weld ends longer extensions also available
Standard opening pressure	0,03 barg ÷ 0,09 barg
Maximum working pressure	6 barg
Maximum allowable temperature with :	
- EPDM seals	135°C
- FKM and Silicone seal	150°C
Surface finish	
- Internal	0,4 microns Ra
- External	mirror polished
Optional	Electropolished finish

MATERIAL

Inlet valve body	AISI 316L stainless steel
outlet valve body	AISI 316L stainless steel
shutter	TFM
spring	AISI 316L stainless steel
body seal	FKM (other materials on request)
bolts	AISI 304 stainless steel

MARKING

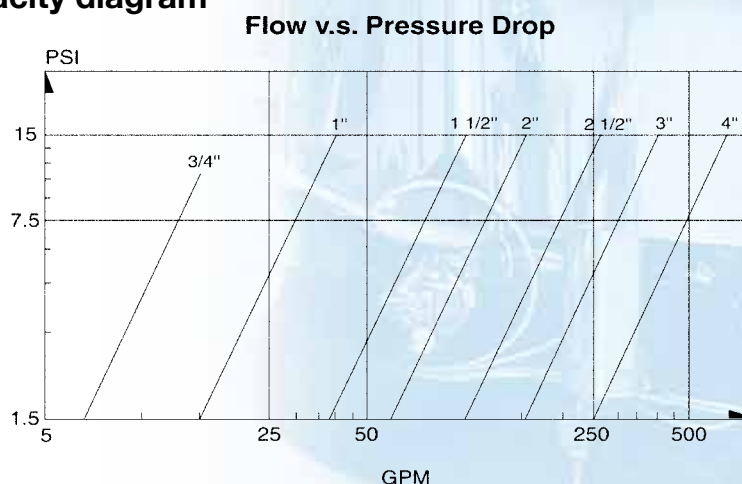
To guarantee full traceability, following information will permanently be marked on the valve body:

- brand name (identif. constructor)
- material grade
- indication of the flow direction
- heat number or lot number

CAUTION

When welding valves in-line care should be taken to protect internal seals. We recommend that valves are disassembled prior to welding.

Pressure drop/capacity diagram



For the diagram the following medium applies: Water (20°C)

KEY FEATURES

- SIP / CIP Sterilizable – Autoclavable
- Full traceability of wetted materials throughout
- High Cv value
- Meets to FDA standards

SURFACE FINISH

Product wetted parts :

$Ra \leq 0,5 \mu m$

Electro-polishing

available on request

CONNECTIONS

ASME-BPE Clamp Ends or Weld

Ends matching tubes and fittings.

ISO and DIN connections are available on request.

Extended tube connections for orbital welding

machine are available on request.

OPERATING CONDITIONS

Max. product pressure: 6 bar

Working temperature: 0°C to 150°C

Minimum Differential Pressure to open the valve:

0,03 bar (30 mbar) approx

IN COMPLIANCE WITH

Pressure Equipment Directive PED 2014/68/EU under the
SEP article 4 -paragraph 3

European Directive ATEX 2014/34/EU



Ordering information

Valve	Option	Size Valve	Inlet Connection	Size Connection	Outlet Connection	Size Connection	Seals	Shutter	Finish	Material
VRN	-	150	A	M	A	M	-X	T1	-14	A

Check Valve		050	075	100	150	200	250	300	400	600
VRN	body clamped	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"
VRH		(*)not available VRO		(**)not available VRN/H		(*)		(#)		(#)
VRO	body bolted	G	H	J	M	N	O	P	R	V
VRV / VRD	on request, not standard codification	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"	6"

Option		In/Out Connection		Seals		Shutter	
-	Standard Safe Supply	Clamp	ButtWeld	X	Silicone	T1	TFM PTFE
A	ATEX execution	ASME / BS	A B	E	Epdm	T4	TFM + drain hole
		DIN (*)	C F	V	Fkm	T2	only VRO 6"
		ISO (*)	H I	other materials on request		other on request	
		SMS (*)	J K				
		(*) on request					

Surface Finish VRN/H		Materials	
14	$\leq 0,5 \mu m$	A	AISI 316L-1.4404
54	$\leq 0,5 \mu m$ + Electropolish	B	1.4435
Surface Finish VRO		C	C22 Hastelloy
71	$\leq 0,4 \mu m$	D	C276 Hastelloy
41	$\leq 0,4 \mu m$ + Electropolish	on request	
on request			



ASEPTIC SAMPLING VALVES



SANITARY SAMPLING VALVES



ASEPTIC SAMPLING BOTTLE



ASEPTIC TANK BOTTOM VALVES



SPRING CHECK VALVES



HIGH PURITY BALL VALVES



BUTTERFLY VALVES



DTS HEAT EXCHANGERS



SIGHT GLASS-FLOW INDICATOR



CLAMP FITTINGS



TANK AND IN-LINE CONNECTIONS



FLEXIBLE HOSES & FITTINGS



MAGNETIC MIXER



HIGH PURITY DIAPHRAGM VALVES



WASHING DEVICES



HYGIENIC RUPTURE DISC



**Sanitary
flow
equipment**

AERRE INOX s.r.l.

Via Gerola, 4

I-26010 Fiesco (Cremona)

Tel. +39 0374 370 828 Fax +39 0374 370 833

www.aerreinox.it

Get the information you need and more at info@aerreinox.it